



Designed to provide greater flexibility and control for customers to select, match and manage their stain procedures for Columbia products, CustomColors resolves a host of bottlenecks in the production process. CustomColors is pre-applied, UV cured, 100% solid stain applied with our state-of-the-art equipment to provide superior quality and consistency. Customers can select from three gloss levels: Satin (30-40), Medium (50-60) and High (80-90).



FORMALDEHYDE-FREE

Frequently Asked Questions:

What products are available for staining with CustomColors?

What core options are available in this program?

What is the chemical makeup of the stain?

Is there a minimum order required for CustomColors?

Do I have to stain both sides with CustomColors?

Will shop be allowed? What percentage will we allow? Will the shop be separated?

Are CustomColors panels available formaldehyde-free? Nearly all of Columbia's wood products are available for custom staining with CustomColors. Panels of 1/4" may be produced using MDF, PBC or veneer core. Panels thinner than 1/4" are available in PBC or MDF.

Multiple core options include the following: MDF, PBC, MPX[®], JayCore[®] and KayCore.[®]

UV-cured Urethane Modified Acrylic, 100% solid stains.

Yes. The minimum order for CustomColors staining is 240 sides in two options: 240 UV one side, or 120 UV two sides.

No. We can apply UV Clear on one and stain the other or we can simply stain one side. The same minimum orders will apply.

Domestic products will allow up to 20% shop, and it will be separated.

Yes. CustomColors panels are available on many core options, including veneer-core produced with PureBond® Formaldehyde-Free Technology.

What our customers are saying about CustomColors:

⁶⁶Our application is typically closets and we do some home entertainment and home offices. 90% of what we use it for is high-end closets. The custom color stain is an excellent product when you need to go a level above a laminate surface.

We love the product. It is phenomenal. For a real dark pre-finished stain on veneer, your product exceeded our expectations. It's a very good representation of what our customer wanted. They were looking for something close to an espresso bean color. Once we got the proper edge-banding, it was just a home run for us. The custom stain color allows us to do something that we couldn't do before. It's a winner!

David Loeb, Owner, INNERSPACE, Miami, FL

For more information on Columbia's CustomColors program or other products, please call one of the regional numbers listed below or visit **www.cfpwood.com**.

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Eastern US 1 800-237-2428 Central US 1 800-760-3341 Northeastern US & Canada 1 888-664-1964 • 1 888-525-1964 Western US / Canada 1 800-547-1791

Features & Benefits

- Reduction in labor time: Eliminates production time in the finishing process which increases productivity and efficiency in the shop.
- Reduced emissions: No added VOC emissions makes this an environmentallyresponsible product.
- Extends range of staining options: 100% solid stain. Consistent match process. Custom color match on file for repeat orders.
- Columbia quality control: Consistent quality product from trusted source.
- Regional finishing facility: Consistent availability with prompt delivery.



Sample stains with CustomColors:

Columbia Forest Products provides a wide range of color options with CustomColors pre-applied custom staining.

