

**Text to be modified in Flush Wood Doors to specify Rotary-Cut White Maple Veneer manufactured by Columbia Forest Products for either a Whole Piece option or a Random Match option.**

Add the following paragraph to PART 2 – PRODUCTS of the specification, under article 2.X DOOR CONSTRUCTION, GENERAL.

- A. Door Veneers for Transparent Finishes: Rotary-cut White Maple veneer manufactured by Columbia Forest Products or approved equal.
1. Legal Wood: Wood obtained from forests which meet Lacey Act, EUTR guidelines for legal, responsibly harvested wood through Columbia Forest Products due diligence systems.
  2. Species: North American White Maple.
  3. Cut: Rotary.
  4. Grade:

Specifier Notes: Select one of the following ("AA" is the best available, "A" is suitable for most projects).

"AA" Grade - Select White or "A" Grade - Select White

5. Thickness: Minimum 1/42 inch before sanding.

Specifier Notes: Following Item 6 is only applicable for the Random Match or Book Matched option; Whole Piece Faces do not require any splicing.

6. Adhesives: Splice individual veneer components with polyvinyl acetate (PVA) glue that contains no added urea-formaldehyde resins.
7. Veneer Face Lay-Up:

Specifier Notes: Specify veneer face lay-up as required for the Project. Delete veneer face lay-ups that are not required.

Whole-piece Faces or the Plank Match option are preferred for architectural-grade flush wood doors. FSC compliant products are available.

Ask Columbia Forest Products for more information if necessary - Tanya Lamoureux 802-334-3600  
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- a. Whole-Piece Faces: Single veneer piece, no spliced flitches, tight-side out, to allow color and grain variation and to eliminate "barber-pole" striped effect.
- b. Random or Plank Lay-Up: Face containing specially selected and assembled dissimilar, in color, grain, and width, veneer strips of same species. Veneer components, tight-side out, to allow color and grain variation to imitate solid lumber effect. **5" minimum component width.**
- c. Book and Running Lay-up: AWI or WDMA quality standards, 5-inch flitch widths. [Center book and balanced].

Specifier Notes: Remove all references to Book Match, Running Match, Balance Match, or Center Balance Match when option a. or b. (above) are selected.

Also, be sure any specification references to Plain Sawn/Sliced, Quarter Cut, or Rift Cut are removed. These veneer options are all Rotary Cut.

8. Pair Match is required.
9. Set Match is required when pairs of doors are located on the same elevation and less than 8 feet apart.